



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400284-127
Job Sheet 196614



Part No: RBT400284-127

Job Qty: 1 pcs

Part Name: Thin Hex Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/15/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBT400284 Rev 1A IPP Rev. A 19.06.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	7/15/19	7/15/19	0.00	0.00	Purchasing - 1		DP JUL 22 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	7/15/19	7/15/19	0.00	0.00	Packaging 2 - 1 - B4B		DP JUL 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199628



Part: RBT400284 - 127

Job No: 196614

Serial No/Batch: S199628

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 07/22/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	7/15/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
130	Packaging 3-1 - Stock - B4B	1 pcs	7/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	1 pcs	7/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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JUL 23 2019

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Part Op 100 - (Purchasing) Issue P/O: H6043754 MANUFACTURE RBT400284-127 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

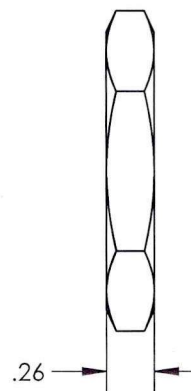
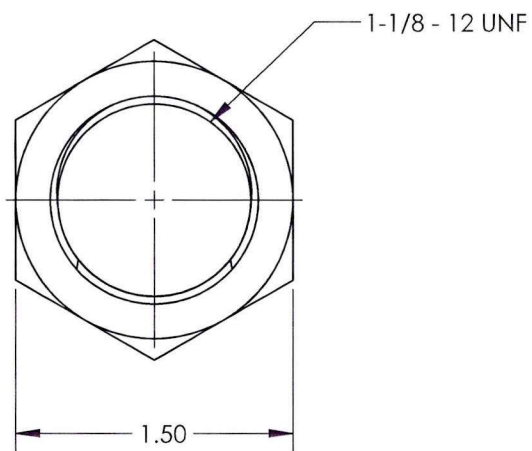
Arrow
techx1 

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBT400284-127P	Thin Hex Nut	1 (1 ea)	100-Purchasing	S199627
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT400284-127P	1	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-127

THIN HEX NUT

 RED BARN MACHINE	
TITLE TAIL ROTOR BALANCE SET	
DWG NO. RBT400284-127	REV 1A
MAT'L STEEL CAD PLATED	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D. Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL BELL 206
SCALE 1:1	DATE 1/15/2014 SHEET 9 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043754



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043754

PO Date: 6/17/19

Due Date: 7/15/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196611	RBT400284-105P			Adapter REV 1A	Firmed -		7/15/19	1 Ea	0 Ea	1 Ea	\$306.50/Ea	\$306.50
						X1				JUL 22 2019			
2	196612	RBT400284-111P			Half Stop REV 1A	Firmed -		7/15/19	2 Ea	0 Ea	2 Ea	\$316.74/Ea	\$633.48
						X2				JUL 22 2019			
3	196613	RBT400284-107P			Large Spacer REV 1A	Firmed -		7/15/19	1 Ea	0 Ea	1 Ea	\$109.12/Ea	\$109.12
						X1				JUL 22 2019			
4	196614	RBT400284-127P			Thin Hex Nut REV 1A	Firmed -		7/15/19	1 Ea	0 Ea	1 Ea	\$136.00/Ea	\$136.00
						X1				JUL 22 2019			
5	196615	RBT400284-115P			Spacer Washer REV 1A	Firmed -		7/15/19	2 Ea	0 Ea	2 Ea	\$49.12/Ea	\$98.24
						X2				JUL 22 2019			
6	196616	RBT400284-113P			Small Spacer REV 1A	Firmed -		7/15/19	1 Ea	0 Ea	1 Ea	\$82.10/Ea	\$82.10
						X1				JUL 22 2019			
Grand Total:													\$1,365.44



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PURCHASE ORDER
POHB043754



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

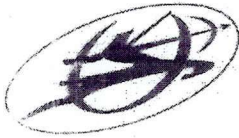
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, located to the right of the Procurement Quality Clauses list.

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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 621

Date: 7/12/2019
PO Ref: HB043754
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
1	ADAPTER	RBT400284-105 REV 1A
2	HALF STOP	RBT400284-111 REV 1A
1	LARGE SPACER	RBT400284-107 REV 1A
1	THIN HEX NUT	RBT400284-127 REV 1A
2	SPACER WASHER	RBT400284-115 REV 1A
1	SMALL SPACER	RBT400284-113 REV 1A

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RECEIVED

JUL 15 2019

DART AEROSPACE LTD.

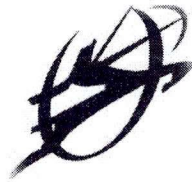
Fedex
8128 4801 7340

Received by:

Packaged by: *J.M.C*

Checked by: *HUP*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043754

Dated: 7/12/2019

Our Order / Job No: HB043754-1AWT

Order Qty: 1

Part Name: TAIL ROTOR BALANCE SET

Part Number RBT400284

Lot Size: N/A Ship Date: 7/12/ 2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBT402840 Rev: 1A

Material Size and Type: -105, -107, -113(1EA)/ 440C; -115(2PCS)/440C; -111(2PCS)/6061 ALUM.

Material Specifications: 440C: ASTM A276; ALUM.: ASTM B221

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F TYPE 2 CLASS 1; ZINC PLATE ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: _____

7/12/19.

Signed: _____

Hemant M. Sahil

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043754

Dated: 7/12/2019

Our Order / Job No: HB043754-1AWT

Order Qty: 1

Part Name: TAIL ROTOR BALANCE SET

Part Number RBT400284

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Lot Size: N/A

Ship Date: 7/12/ 2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBT402840 Rev: 1A

Material Size and Type: -105, -107, -113(1EA)/ 440C; -115(2PCS)/440C; -111(2PCS)/6061 ALUM.; -127/ STEEL

Material Specifications: 440C: ASTM A276; ALUM.: ASTM B221; STEEL: ASTM A108

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F TYPE 2 CLASS 1; ZINC PLATE ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 7/15/2019_

Signed *Henrietta* _____

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www.atechmachineworks.com